

Before Assembly

- 1. Please read through the installation guide first.
- 2. Please check the accessory list before the integration. Contact your local distributor if you find any parts missing.
- 3. Please retain the original package if you need to return the package for RMA.

Assembling Accessories

Accessory Package

- (1) M3x5mm flat head screw (4 pcs)
- (2) M2x3mm screw (1 pc)
- (3) M2x15mm screw (3 pcs)
- (4) M3x5mm hex head screw (4 pcs)
- (5) Hex mounting screw (2 pcs)
- (6) IDE adaptor board (1 pc)
- (7) 12 -12 pin power connector (1 pc)

EPIA Pico-ITX Gift Box

- (1) EPIA PX Mainboard (1 pc)
- (2) DC-DC Converter Board (1 pc)

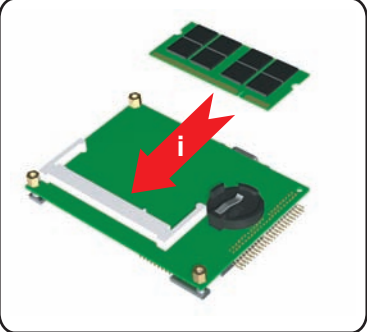
Required Tools (Not included)

All you need to assemble this unit are one Phillips Screwdriver, one 5m/m 6-point socket wrench and antistatic gloves.



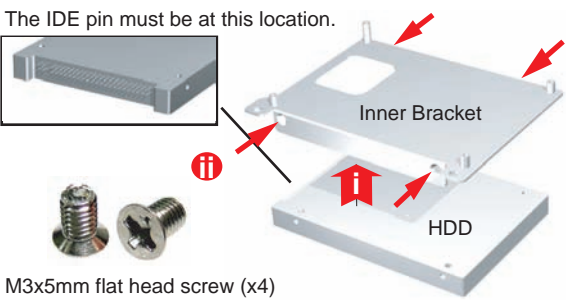
1) Install Memory Module

- i - Insert SO-DIMM memory module (256MB~1GB) as shown.



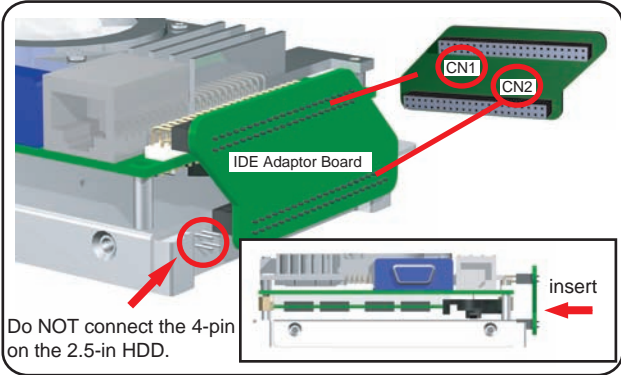
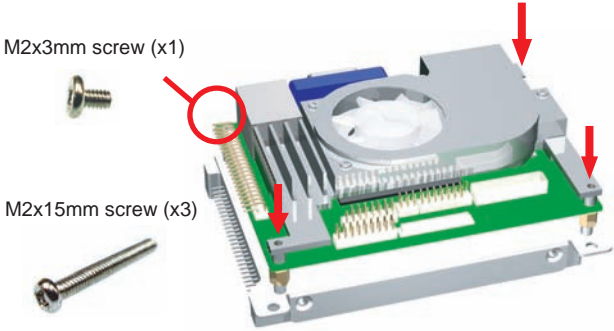
2) Install 2.5-inch IDE Hard Drive (HDD)

- i - Insert IDE HDD to the Inner Bracket as shown.
- ii - Secure IDE HDD with four M3 x 5mm flat head screws.



3) Install EPIA PX Mainboard to the Inner Bracket

- i - Place the EPIA PX Mainboard on top of the inner bracket.
- ii - Fasten the board to the bracket by one M2x3mm and three M2x15mm screws.

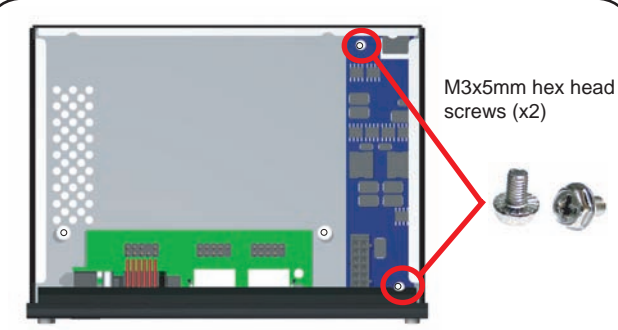


4) Install IDE Adaptor Board

- i - Insert the IDE adaptor board as shown. Make sure all the pins are connected properly.

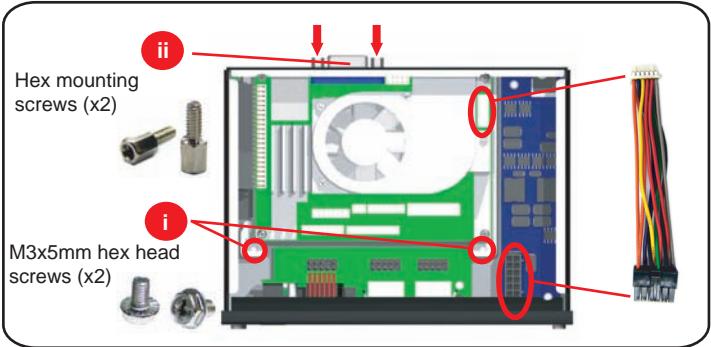
5) Install DC-DC Converter Board

- i - Install the DC-DC Converter Board with two hex head M3x5mm screws as shown.

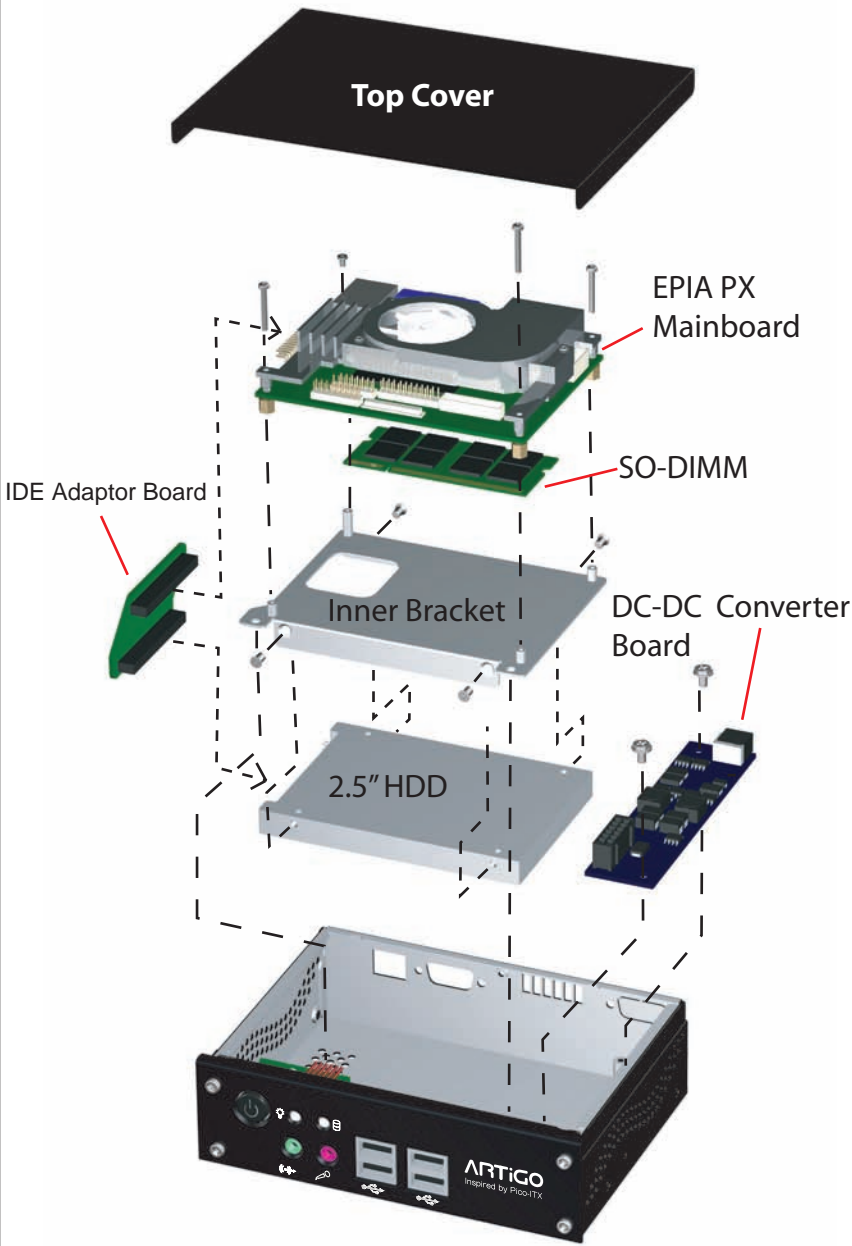


6) Install Inner Bracket to ARTiGO Enclosure

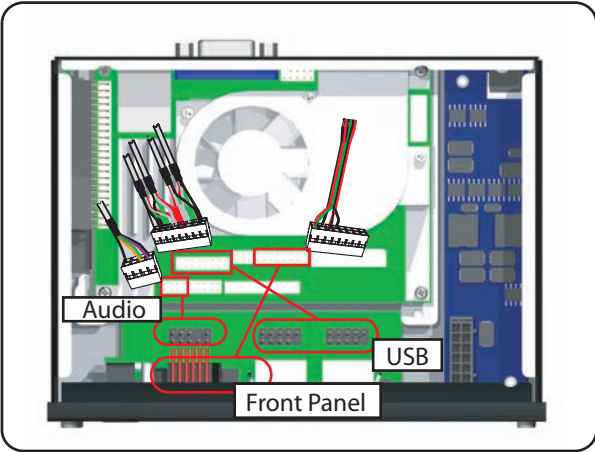
- i - Install the inner bracket with two hex head M3 screws (circled).
- ii - Secure the VGA connector with the two hex mounting screws as shown.
- iii - Insert 12 -12 pin power connector as shown.



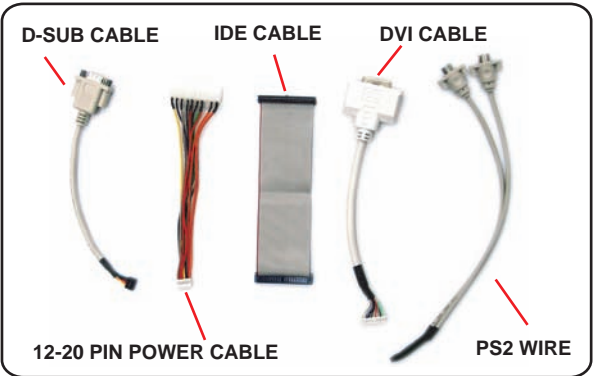
ARTiGO Assembly Guide Exploded View



7) Install Cables of Front Panel/Audio/USB



*Additional Accessories in EPIA Pico-ITX Gift Box for Advanced Builders

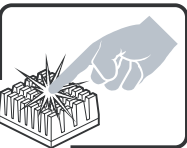


Safety Cautions

SAFETY STEPS: When removing the chassis cover to access the system components, follow the safety precautions below:



- 1. Turn off all peripheral devices connected to the system.
- 2. Turn off the system by pressing the power button.
- 3. Unplug all AC power cords from the system or from wall outlets.
- 4. Label and disconnect all cables connected to I/O connectors or ports on the back of the system.
- 5. Wear an antistatic wrist strap grounded to the chassis -- any unpainted metal surface -- when handling components.
- 6. Do not turn on the system when the chassis cover is open.



The microprocessor and heatsink may be hot if the system has been running. Also, there may be sharp pins and edges on some board and chassis parts. Contact should be made with care. Consider wearing protective gloves.